

Advisory Circular

/INCLUDES CHANGE 1/

Subject: STANDARDIZED METHOD OF

REPORTING AIRPORT PAVEMENT

STRENGTH - PCN

Date: 6/15/83

Initiated by: AAS-200

AC No: 150/5335-5

Change:

- 1. <u>PURPOSE</u>. This advisory circular (AC) provides guidance for using the standardized International Civil Aviation Organization (ICAO) method to report airport pavement strength. The standardized method is known as the ACN/PCN method.
- 2. <u>FOCUS</u>. Member countries of ICAO are required to report pavement strength information for a variety of purposes. A new method has been developed which will be used as an international standard and will greatly facilitate the exchange of information. This AC provides specific guidance on how to report airport pavement strength using the standardized method.
- 3. RELATED READING MATERIAL. The publications listed in appendix 1 provide further information on the development and use of the ACN/PCN method.

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CHAPTER 1. INTRODUCTION

- 1. BACKGROUND. Through treaty agreements, the United States is a member of the International Civil Aviation Organization (ICAO) and is bound to comply with the requirements of ICAO to the maximum extent practical (see FAA Order 2100.73, FAA Rulemaking Policies, Chapter 11). Annex 14 Aerodromes to the Convention of International Civil Aviation requires that each member country publish information on the strengths of all public airport pavements in its own Aeronautical Information Publication (AIP). In the past, the Annex recognized four methods of reporting airport pavement strength. Any one of the four methods was considered equal and acceptable, but mixed use made transfer of information between different methods difficult at best. As a result, the reporting of pavement strength information was inadequate.
- 2. <u>APPLICATION</u>. The use of the standardized method of reporting pavement strength applies only to pavements with bearing strengths of 12,500 pounds (5 700 kg) or greater. The method of reporting pavement strength for pavements of less than 12,500 pounds (5 700 kg) bearing strength remains unchanged.
- 3. <u>DEVELOPMENT OF A STANDARDIZED METHOD</u>. In 1977 the ICAO established a Study Group to develop a single international method of reporting pavement strengths. The study group was composed of experts nominated by six countries and three international organizations: Australia, Canada, France, Netherlands, United Kingdom, and United States; Airport Associations Coordinating Council, International Air Transport Association, and International Coordinating Council of Aircraft Industries Association. The study group developed the Aircraft Classification Number Pavement Classification Number (ACN-PCN) method. Using this method, it is possible to express the effect of individual aircraft on different pavements by a single unique number which varies according to pavement type and subgrade strength, without specifying a particular pavement thickness. This number is the Aircraft Classification Number (ACN). Conversely, the load carrying capacity of a pavement can be expressed by a single unique number, without specifying a particular aircraft. This number is the Pavement Classification Number (PCN). The ACN and PCN values are defined thusly:
 - $\overline{\text{ACN}}$ A number which expresses the relative structural effect of an aircraft on different pavement types for specified standard subgrade strengths in terms of a standard single wheel load.
 - PCN A number which expresses the relative load carrying capacity of a pavement in terms of a standard single wheel load.

The system is structured so that a pavement with a particular PCN value can support without weight restrictions, an aircraft which has an ACN value equal to or less than the pavement's PCN value. This is possible because ACN and PCN values are computed using the same technical basis.

6/15/83

- 4. <u>DETERMINATION OF THE ACN</u>. The computation of ACN values will rarely, if ever, be required by anyone other than aircraft manufacturers. The description of the ACN is presented here mainly for informational purposes. The ACN has been developed for two types of pavement—rigid or flexible—and for four levels of subgrade strengths.
- a. For rigid pavements, the aircraft landing gear flotation requirements are determined by the Westergaard solution for a loaded elastic plate on a Winkler foundation (interior load case), assuming a concrete working stress of 399 psi (2.75 MPa). Four different subgrade strengths are considered: high--554 pci (150 MN/m³), medium--296 pci (80 MN/m³), low--148 pci (40 MN/m³), and ultra low--74 pci (20 MN/m³). Using these parameters, a standard single wheel load at a tire pressure of 181 psi (1.25 MPa) is computed for each subgrade strength. The standard single wheel load is expressed in kilograms and divided by 500 to obtain the ACN. Division by 500 is a rounding off process to make the numbers smaller and more manageable. (See ICAO Bulletin, Vol. 35, No. 1, 1980.)
- b. For flexible pavements, aircraft landing gear flotation requirements are determined by the California Bearing Ratio (CBR) method. As with the rigid pavement, four different subgrade strengths are considered: high (CBR=15), medium (CBR=10), low (CBR=6) and ultra low (CBR=3). A standard single wheel load at a tire pressure of 181 psi (1.25 MPa) is computed for each of these subgrade strengths. The standard single wheel load is expressed in kilograms and divided by 500 to obtain the ACN. (See ICAO Bulletin, Vol. 35, No. 1, 1980.)
- 5. DETERMINATION OF THE PCN VALUE. The PCN numerical value for a particular pavement is determined from the allowable load rating, i.e., bearing strength, of the pavement. The allowable load rating can be determined by applying the principles contained in AC 150/5320-6, Airport Pavement Design and Evaluation. In determining the allowable load rating, such factors as frequency of operations and permissible stress levels should be taken into account. Once the allowable load rating is established, the determination of the PCN value is a process of converting that rating to a standard relative value. Curves for converting allowable load ratings to PCN values are presented in the following chapters.
- 6. <u>LIMITATIONS</u>. The PCN value is for reporting pavement strength only. The PCN value expresses the results of pavement evaluation in relative terms and cannot be used for pavement design or as a substitute for evaluation. Pavement design and evaluation are complex engineering problems which require detailed analyses. They cannot be reduced to a single number.
- 7. REPORTING THE PCN. The PCN system uses a coded format to maximize the amount of information contained in a minimum number of characters and to facilitate computerization. In addition to the previously discussed PCN numerical value, the PCN code includes: pavement type, subgrade category, allowable tire pressure, and method used to determine the PCN. Therefore, an example of a PCN code is 80/R/B/W/T—with 80 expressing the PCN numerical value, R is for rigid pavement, B for medium strength subgrade, W for high allowable tire pressure, and the T indicates the PCN value was obtained by a technical evaluation. All of the various coded entries are fully explained in chapter 2. Once a PCN value and the coded

entries are determined, the PCN code should be reported to the regional Federal Aviation Administration (FAA) Airports Division, either by writing the FAA or as part of the annual FAA updating of the Airport Master Record, FAA Form 5010-1. The PCN code is then forwarded to FAA headquarters and disseminated by the National Flight Data Center through aeronautical publications such as the Airport/Facility Directory and the Aeronautical Information Publication. The published PCN can then be compared with an aircraft's ACN to determine if the aircraft can operate on an airport's runways without weight restriction.

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CHAPTER 2. PCN DETERMINATION

- 8. <u>FORMAT</u>. The PCN for any pavement is reported by a code consisting of five elements: PCN Numerical Value, Pavement Type, Subgrade Strength, Tire Pressure, and Evaluation Method. Each element of the code is explained in the following paragraphs.
- 9. PCN NUMERICAL VALUE. The PCN Numerical Value is a relative indication of the load carrying capacity of a pavement in terms of a standard single wheel load at a tire pressure of 181 psi (1.25 MPa). The PCN Numerical Value should be reported in whole numbers, rounding off any fractional parts to the nearest whole number. For pavements of variable strength, the controlling PCN Numerical Value for the weakest segment of the pavement should be reported as the strength of the pavement. Since the PCN Numerical Value is dependent on other elements in the code, the explanation of its computation comes in paragraph 14 of this chapter.
- 10. <u>FAVEMENT TYPE</u>. Two pavement types are recognized in the PCN method—rigid (R) or flexible (F). Composite or unconventional pavement should be coded as either Code R or Code F depending on the method used in computing the PCN. For example, if a runway is composed of rigid pavement with a bituminous overlay, the usual manner of determining the load carrying capacity is to convert the pavement to an equivalent thickness of rigid pavement; this is done even though the runway surface composition is asphalt. Hence in this instance, the pavement type should be reported as R in the PCN code.
- 11. SUBGRADE STRENGTH. Four subgrade strength categories are used to report subgrade strength for each pavement type. They are defined and coded in tables 2-1 and 2-2.

Category	Rigid Pavement k value Strength Range		k value Flexible 1		Flexible Pavement CBR	Code Designation
	lbs/in ³	MN/m ³	Strength Range			
High Medium Low Ultra low	greater than 400 201-400 100-200 less than 100	greater than 120 61-120 25-60 less than 25	greater than 13 8 - 13 4 - 8 less than 4	A B C D		

Table 2-1. SUBGRADE STRENGTH CATEGORIES

Note: Guidance on the assignment of k valves and CBR values can be found in AC 150/5320-6.

For convenience, the subgrade strength categories have been related to soils classification. While it is important to have complete and accurate soils strength information, approximations based on soils classification may be used for the purposes of reporting PCN. Both the Unified and FAA soils classifications are shown in table 2-2. Although the FAA method has been phased out, it is shown here so that old records may be used and new soils tests will not have to be conducted merely for PCN purposes.

TABLE 2-2. SUBGRADE STRENGTH CATEGORIES BASED ON SOIL CLASSIFICATION

Category	Code	Soil Clas	sification
	2 · 1	Unified	FAA
High Medium Low Ultra-low	A B C D	GW, GP, GM, GC, SW, SM, SP SC, ML, CL, OL OM, CH, MH	Fa, F1, F2 F3, F4, F5 F6, F7, F8, F9 F10

Note: See AC 150/5320-6 for further details on soil classification.

12. TIRE PRESSURE. Four different categories are used to report allowable tire pressure in the PCN code. They are defined and coded in table 2-3.

TABLE 2-3. ALLOWABLE TIRE PRESSURE CATEGORIES

Category	gory Range		
7.E	psi	MPa	Code Designation
High.	No limit	No limit	W
Medium	146-217	1.01-1.50	X
Low	74_145	0.51-1.0	Y
Very Low	0-73	0_0.5	Z

Tire pressure will have little effect on pavements with portland cement concrete surfaces. Portland cement concrete surfaces can usually accommodate high tire pressures. Tire pressures may be restricted on asphaltic concrete depending on the quality of the asphalt mix and climatic conditions. For pavements where tire pressure is restricted, the allowable tire pressure should be reported in accordance with table 2-3.

13. EVALUATION METHODS. Two pavement evaluation methods are recognized in the PCN system. If the evaluation represents the results of a technical study, the evaluation method should be coded T. If the evaluation is based on using aircraft experience, the evaluation method should be coded U. Technical evaluation (T) implies that some form of technical study and computation were involved in the

determination of the PCN. Using aircraft evaluation (U) means the PCN was determined by selecting the highest ACN among the aircraft currently using the facility and not causing pavement distress. No technical input is required for the using aircraft evaluation method. PCN values computed from allowable loads shown on FAA Form 5010-1, Airport Master Record, should be considered technical evaluations. Publication of a using aircraft evaluation on the FAA Form 5010-1 is permitted only by mutual agreement between the airport owner and the FAA.

- 14. COMPUTATION OF PCN NUMERICAL VALUES. Procedures for the computation of PCN numerical values are presented in two different categories—heavy load pavements, intended to support aircraft weighing 30,000 pounds (13 000 kg) or more, and light load pavements, intended to support aircraft weighing between 29,999 pounds (13 000 kg) and 12,500 pounds (5 700 kg). These categories were chosen to be consistent with FAA pavement design and evaluation standards.
- a. Heavy Load Pavements. The computation of PCN numerical values is designed to require a minimum number of inputs. Charts have been developed which require input for subgrade strength category and allowable gross weight. With these two parameters, a PCN numerical value can be obtained. Charts to compute PCN values for single, dual, and dual-tandem landing gear are shown in figures 2-1 through 2-6. The single, dual, and dual-tandem ratings are for generalized landing gear configurations and do not represent specific aircraft. A conversion for double-dual-tandem landing gear was not prepared because this rating refers to a specific aircraft, the Boeing 747. In the generalized landing gear configurations, certain assumptions are made, i.e., all aircraft are assumed to have 95 percent of the gross weight carried by the main gear assembly and the nose gear assembly is assumed to carry 5 percent of the gross weight of the aircraft. Other assumed characteristics are discussed in the following subparagraphs.
- (1) <u>Single Wheel</u>. Table 2-4 shows the characteristics which are assumed for the main landing gear assembly.

Gross Weight		Tire P	ressure
lbs.	kg	psi	MPa
30,000	13 600	75	0.52
45,000	20 400	90	0.62
60,000	27 200	105	0.73
75.000	34 000	120	0.83

TABLE 2-4. SINGLE WHEEL ASSEMBLY

Using the above assumptions, charts that convert single-wheel allowable gross weight to PCN numerical values, for both flexible and rigid pavements, are shown in figures 2-1 and 2-2.

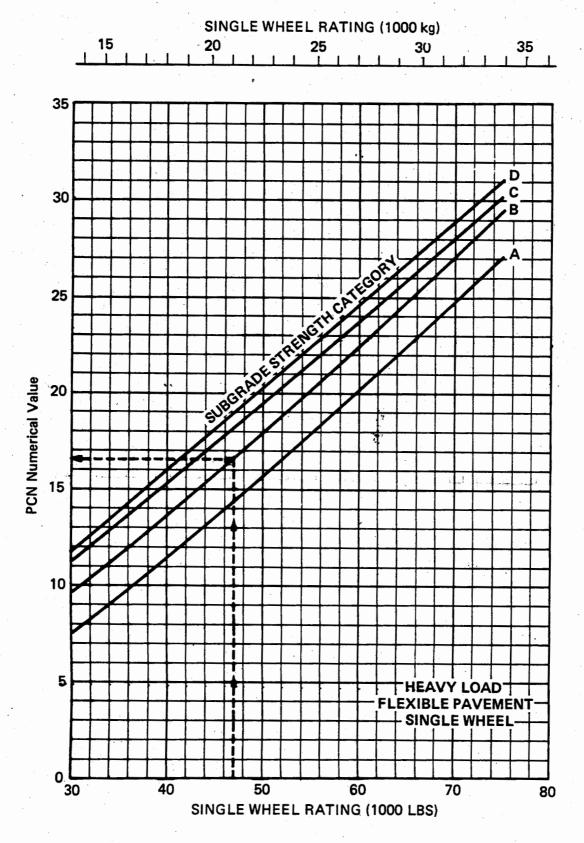


Figure 2-1. PCN Numerical Values for Single-Wheel Load Rating--Heavy Load Flexible Pavement

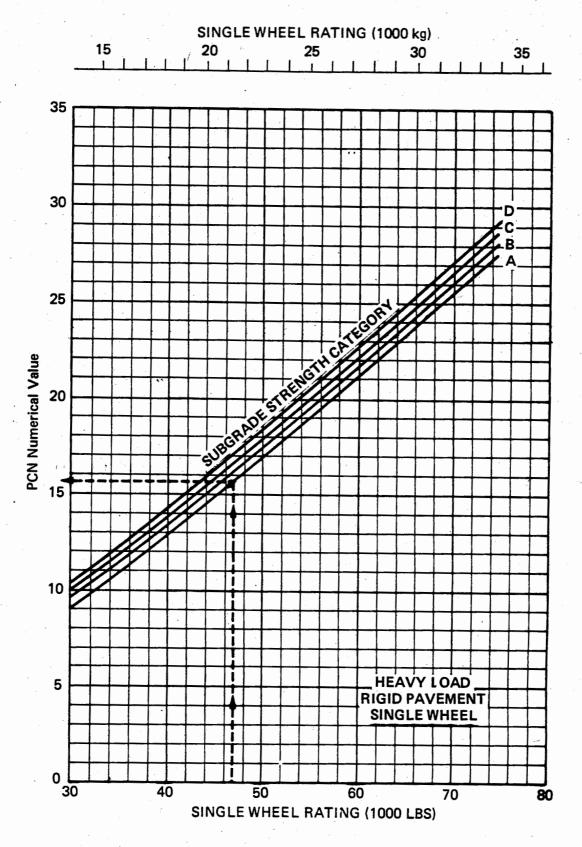


Figure 2-2. PCN Numerical Values for Single-Wheel Head Rating-Heavy Load Rigid Pavement

(2) <u>Dual Wheel</u>. Charts that convert aircraft gross weight to PCN numerical values for aircraft with dual-wheel landing gear were developed using the following characteristics.

Gross Weight		Tire	Pressure	Dual	Spacing
lbs	kg	psi	MPa	in	Çm.
50,000	22 700	80	0.55	20	51
75,000	34 000	110	0.76	21	53
100,000	45 400	140	0.97	23	58
150,000	68 000	160	1.10	30	76
200,000	90 700	200	1 38	. 3∏ √	86

TABLE 2-5. DUAL WHEEL ASSEMBLY

The charts that convert dual-wheel allowable gross weight to PCN values, for both flexible and rigid pavements, are shown in figures 2-3 and 2-4.

(3) <u>Dual Tandem</u>. Conversion charts to determine PCN numerical values from allowable dual-tandem loadings were developed assuming the following characteristics.

Gross	Weight	Tire F	ressure	Dual	Spacing	Tandem	Spacing
<u>lbs</u>	kg	psi	MPa	in	Cm.	in.	<u>cm</u>
100,000	45 400	120	0.83	20	51	45	114
150,000	68 000	140	0.97	20	51	45	114
200,000	90 700	160	1.10	21	53	46	117
300,000	136 100	180	1.25	26	66	51	130
400,000	181 400	200	1.38	30	76	55	140

TABLE 2-6. DUAL TANDEM ASSEMBLY

Charts that convert dual-tandem loadings to PCN numerical values, for both flexible and rigid pavements, are shown in figures 2-5 and 2-6.

(4) Specific Aircraft. Allowable loadings are sometimes established for specific aircraft, such as the double-dual-tandem Boeing 747. Due to the large number of different aircraft and variations of models, it was considered impractical to develop and keep current a great number of conversion charts. To compute PCN numerical values for pavements evaluated for specific aircraft, it is necessary to use ACN values for the aircraft adjusted for the proper allowable load. Table 1 of appendix 2 lists ACN values for several selected aircraft.

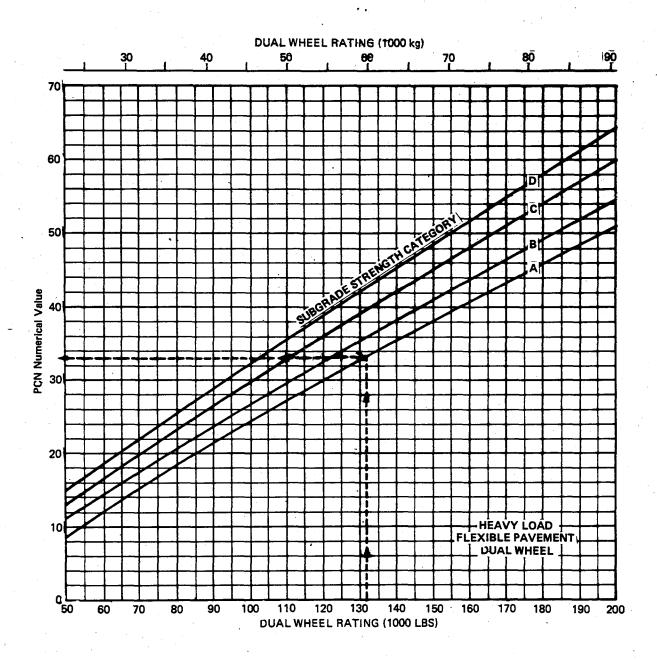


Figure 2-3. PCN Numerical Values for Dual-Wheel Load Rating--Heavy Load Flexible Pavement

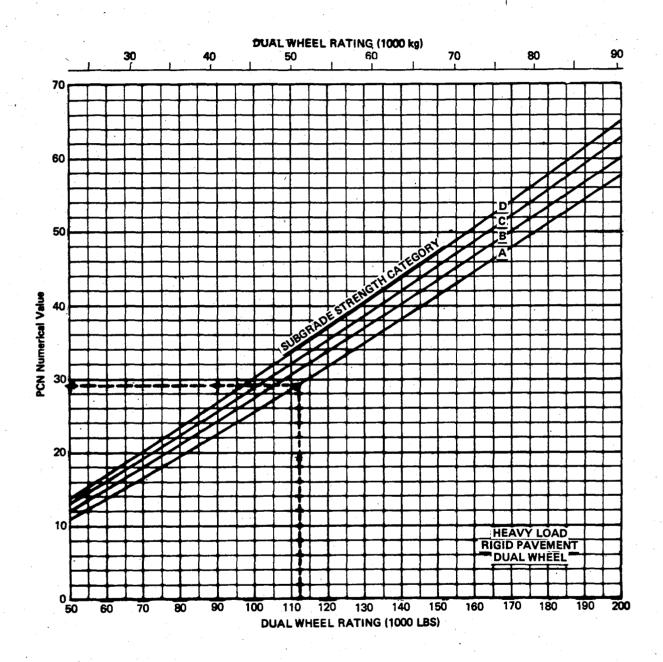


Figure 2-4. PCN Numerical Values for Dual-Wheel Load Rating-Heavy Load Rigid Pavement

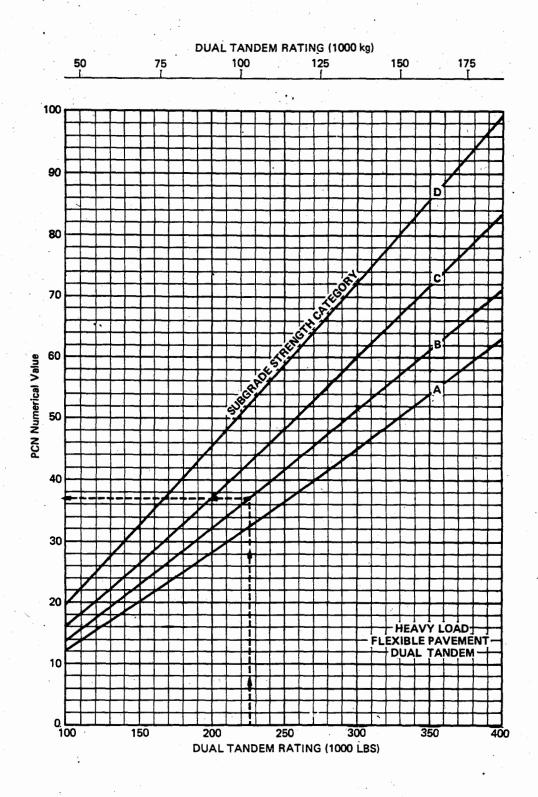


Figure 2-5. PCN Numerical Values for Dual-Tandem Load Rating-Heavy Load Flexible Pavement

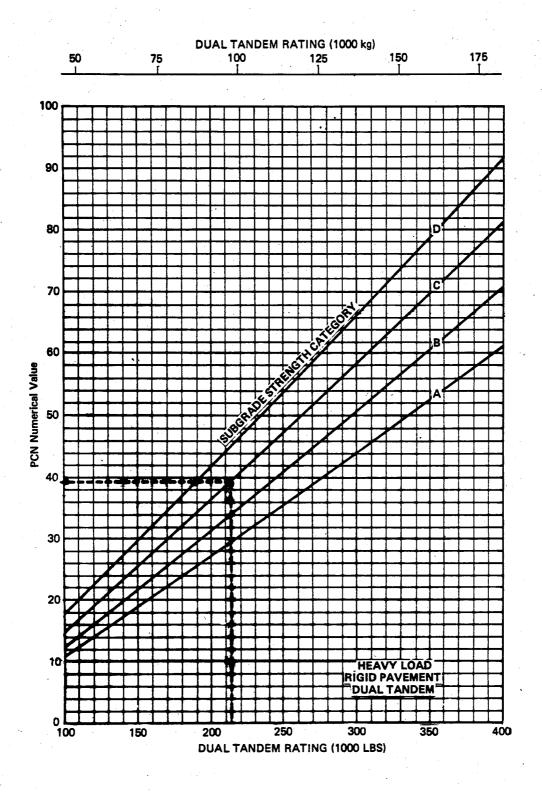


Figure 2-6. PCN Numerical Values for Dual-Tandem Load Rating--Heavy Load Rigid Pavement

The computation of the PCN numerical value from the ACN is appropriate since the ACN and PCN are computed using the same technical basis. The use of linear interpolation for loadings other than those listed in table 1 is sufficiently accurate for this determination. For example, assume a rigid pavement supported on a medium strength subgrade, code B, is capable of supporting operations of DC-10-10 aircraft weighing 390,000 pounds (177 270 kg). Referring to table 1 of appendix 2 for DC-10-10, rigid pavement, code B, yields ACN values of:

@ 433,000 lbs (196 406 kg) ACN = 52

@ 240.171 lbs (108 940 kg) ACN = 25

PCN for 390,000 lbs. $(177 \ 270 \ \text{kg}) = 52 - \frac{433,000 - 390,000}{433,000 - 240,171} \times (52-25) = 52-6=46$

Therefore, the PCN numerical value of a rigid pavement on a code B subgrade, evaluated for a DC 10-10 weighing 390,000 lbs. (177 270 kg) is 46.

- 15. EXAMPLES. Examples of PCN computations are given below to illustrate the procedures.
- a. <u>Dual Tandem</u>. Assume a flexible pavement has been evaluated for 250,000 pounds (113 640 kg) gross weight on a dual-tandem gear. Past records show the subgrade to be F6. Tire pressures of 200 psi (1.38 MPa) are considered the maximum the flexible pavement surface can tolerate.
- (1) Refer to table 2-2 and determine the subgrade category --it is low, code C.
- (2) Enter figure 2-5 with the dual-tandem rating of 250,000 pounds (113 640 kg) and make a vertical projection to the code C subgrade strength line. From this intersection point make a horizontal projection to the left ordinate—the PCN numerical value of 48.
- (3) In table 2-3 tire pressure limitation of 200 psi (1.38 MPa) corresponds to the medium category, code X.
 - (4) Therefore, the complete PCN for this example is:

48/F:/C/X/T

b. <u>Mixed Aircraft</u>. Often pavements are rated for several different aircraft, but the PCN method system requires that pavement strength be reported in a single 5 character code. In the case where several strength ratings are given, the problem becomes one of selecting the proper PCN to report. Assume a rigid pavement has been evaluated as follows:

Single Wheel - 75,000 lbs + (34 090 kg+)
Dual Wheel - 180,000 lbs (81 820 kg)
Dual Tandem - 340,000 lbs (154 550 kg)
L 1011-1 - 400,000 lbs (181 820 kg)

The subgrade modulus, k value, is $350 \text{ pci } (91 \text{ MN/m}^3)$.

- (1) The subgrade modulus is medium strength, code B, from Table 2-1.
- (2) The PCN numerical values for the various evaluations are found as follows:

Single Wheel - 28 + (Figure 2-2)

Dual Wheel - 53 (Figure 2-4)

Dual Tandem - 59 (Figure 2-6)

L 1011-1 - 48 (Interpolate from table 1, appendix 2)

(3) The problem is illustrated graphically in figure 2-7. If the pavement has been performing satisfactorily under dual-tandem loads of 340,000 lbs (154 550 kg), the PCN numerical value is 59. Since the pavement is rigid, tire pressure would not normally be restricted and code W would apply. Therefore, PCN code for this example is:

59/R/B/W/T

- (4) In this example, the variation in allowable loadings was purposely exaggerated to illustrate the procedure. In normal use, such large disparities in PCN numerical values would not be expected. The example also demonstrates the differences in load carrying capacity of various landing gear configurations.
- 16. <u>LIGHT LOAD PAVEMENTS</u>. The method of determining PCN values for light load pavements, designed to serve aircraft weighing between 29,999 pounds (13 000 kg) and 12,500 pounds (5 700 kg), is similar to the one used for heavy load pavements. The same five character code described in the previous paragraphs applies.
- a. Flexible Payments. A curve relating gross weight-bearing strength for flexible pavement to PCN numerical values is shown in figure 2-8. For light load pavements, a single curve is used because the light load pavement evaluation criteria do not discriminate among different landing gear configurations. A new curve is required because the materials in light load pavements are of lower quality than those in heavy load pavements. Use of this curve requires an input for gross weight-bearing strength and a subgrade strength category. The chart is entered with the gross weight-bearing strength. A vertical projection is made to the appropriate subgrade strength category line. At the point of intersection, a horizontal projection is made to the left ordinate for the PCN numerical value. Note that the PCN numerical value is reported to the nearest whole number.
- b. Rigid Pavements. A curve relating gross weight-bearing strength for rigid pavements to PCN numerical values is sho in figure 2-9. For light load rigid pavements, a single line is used because landing gear configuration and subgrade strength are not variables in the evaluation process. Even though the subgrade strength category is not shown in figure 2-9, however, an input is required for this category in the five character PCN code. Use of figure 2-9 requires an input for gross weight-bearing strength. A vertical projection is made to the sloping pivot line. At the point of intersection, a horizontal projection is made to the left ordinate for the PCN numerical value. Note that the PCN numerical value is reported to the nearest whole number.

59 <u>60</u>

53-50

48 -

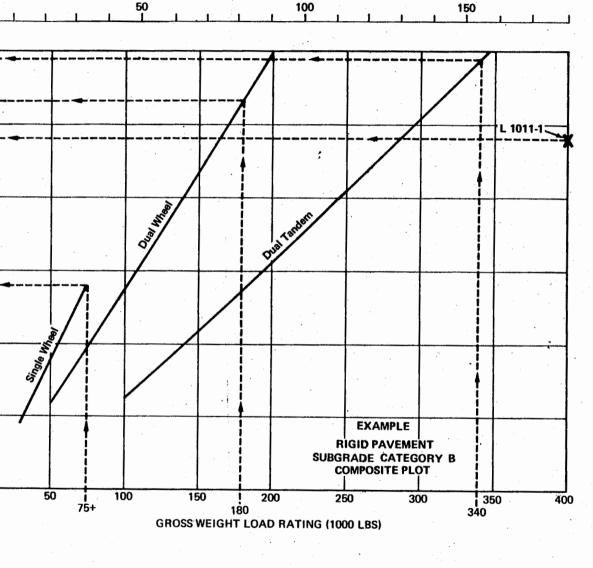
40

20

10

PCN Numerical Value 30

AC 150/5335-5



GROSS WEIGHT LOAD RATING (1000 kg)

Figure 2-7. PCN Numerical Value for Various Load Ratings--Example Plot

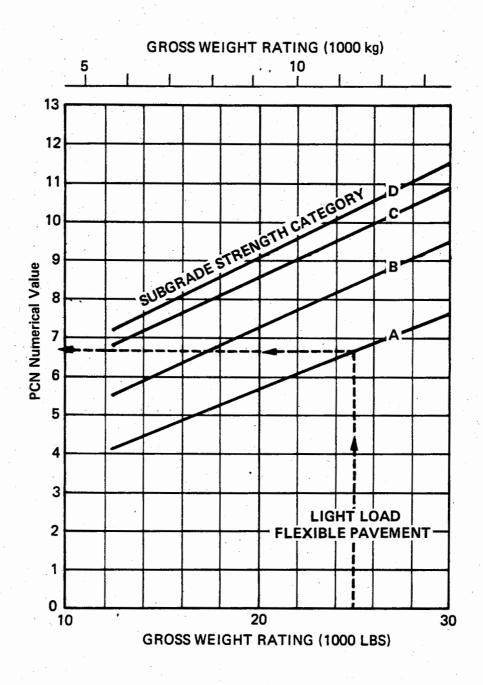


Figure 2-8. PCN Numerical Values For Gross Weight Rating--Light Load Flexible Pavement

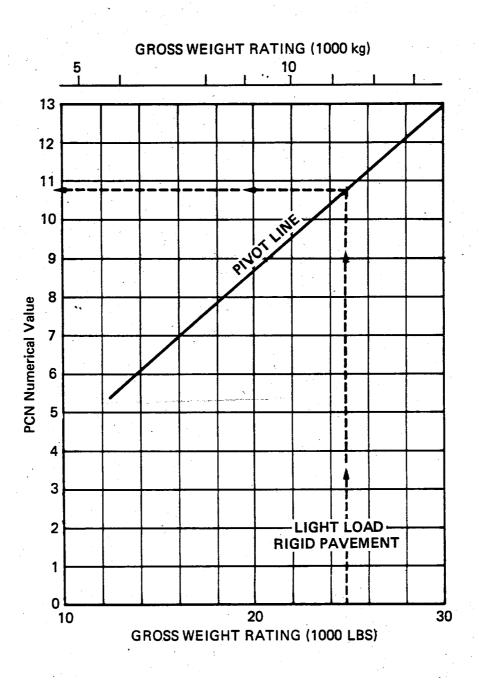


Figure 2-9. PCN Numerical Value for Gross Weight Rating--Light Load Rigid Pavement

- 17. PAVEMENTS OF LESS THAN 12,500 POUNDS (5 700 kg) BEARING STRENGTH. The PCN method of reporting pavement bearing strength will not be used for pavements with bearing strengths of less than 12,500 (5 700 kg). The bearing strengths of these pavements will continue to be reported as allowable weight in pounds.
- 18. SUMMARY. A summary consolidating all the information described in the preceding paragraphs is presented in table 2-7.

TABLE	2-7.	PCN	FIVE	PART	CODE
-------	------	-----	------	------	------

PCN	Pavement Type	Subgrade Strength ₁	Tire Pressure ₂	Method
Numerical	R - rigid	A	W	T - Technical
Value	F - flexible	В	X	U - Using Aircraft
		С	Y	Alreralt
		D	Z	

Note 1: SUBGRAI	: DE STRENGTH:	Flexible Pavement	Rigid Pavement	· ·	Soils Ification
Code	Category	CBR	lbs/cu.in.	Unified	FAA
A	High	over 13	over 400	GW,GP,GM	Fa,F1,F2
В	Medium	8 - 13	201_400	GC,SW,SM,SP	F3,F4,F5
С	Low	4 - 8	100_200	SC,ML,CL,OL	F6,F7,F8,F9
D	Ultra-low	less than 4	less than 100	OM, CH, MH	F10

Note 2: TIRE PRESSURE:

Code	Category	<u>psi</u> <u>MPa</u>	
W	High	no limit no limit	
X	Medium	146 - 217 1.01 - 1.50	·
Y	Low	74 - 145 0.51 - 1.00	
Z	Ultra-low	0 - 73 0 - 0.50	_

APPENDIX 1. RELATED READING MATERIAL

The following publications were used in the development of this AC.

- a. FAA Order 2100.13, FAA Rulemaking Policies, Department of Transportation, Federal Aviation Administration, Washington, D.C. 20591.
- b. AC 150/5320-6, Airport Pavement Design and Evaluation. This publication is available free of charge from the Department of Transportation, Publications Section, M-442.32, Washington, D.C., 20590.
- c. ICAO Bulletin, Official Magazine of International Civil Aviation, Airport Technology, Volume 35, No. 1, Montreal, Quebec, Canada H3A 2R2, January 1980.

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APPENDIX 2. SELECTED ACN VALUES

- 1. This appendix lists ACNs for selected aircraft. These date were extracted from several sources including: Airplane Characteristics Airport Planning (NAS 3601) by various airplane manufacturers; Aircraft Loading on Airport Pavements, ACN PCN, Aircraft Classification Numbers for Commercial Turbojet Aircraft, prepared by the U.S. Aviation and Industry Working Group, March 1983; and International Standards and Recommended Practices, Aerodromes, Annex 14 to the Convention on International Civil Aviation, Guidance Material Related to the ACN PCN Method of Reporting Pavement Strength, November 1983.
- 2. The ACN values shown in table 1 were computed in accordance with the procedure described in paragraph 4 of the main body of this AC.
- 3. Magnetic tapes of two computer programs for the computation of aircraft ACN values can be purchased from the ICAO for \$200. Requests should be sent to the address below:

International Civil Aviation Organization P.O. Box 400 Place de l'Aviation Internationale Montreal, Quebec, Canada H3A2R2

The price includes systems maintenance, i.e., receipt of software change throughout the lifetime of the system.

In addition, ICAO (AGA Section) will provide printouts as follows:

- a. For evaluation of aircraft on rigid pavements--\$100 for computation of one ACN, plus \$40 for each additional ACN determination included in the same request.
- b. For evaluation of aircraft on flexible pavements—a minimum charge of \$100 per request which may include up to four ACN computations, plus \$10 for each additional ACN computation (beyond the initial four) included in the same request.

SUBGRADES
Very
Low 50 C 28 28 14 13 FLEXIBLE PAVEMENT Medium 13 11 High 44 23 Ultra Low D Table 1. ACNs For Several Aircraft Types on Rigid and Flexible Pavements 12 14 2 38 RIGID PAVEMENT SUBGRADE Low Medium B 40 24 14 1.1 11 High A 6 2 42 20 14 10 (MPa) 0.80 0.52 0.88 0.93 1.08 19.0 1.19 1.23 0.99 1.41 498 451 757 (kg) 750 76 87 Weight 98,500 51,700 104,500 54,580 82,227 50,692 332,680 169,200 146,385 95,460 87,500 82,227 50,692 89,482 50,692 89,482 50,692 332,700 193,623 304,000 188,914 BAC 111 Series 475 BAC 111 Series 500 BAe 146 Series 100 BAe 146 Series 100 BAe 146 Series 200 BAe 146 Series 200 BAC 111 Series 400 A-320 Model 100 Aircraft A-300 Model B2 A-300 Model B4 Type A-310

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FLEXIBLE PAVEMENT SUBGRADES
High Medium Low Low
A B C D 18 16 16 14 21 24 12 13 15 20 11 7 7 7 RIGID PAVEMENT SUBGRADE
Ultra
Low
D ACNs For Several Aircraft Types on Rigid and Flexible Pavements 16 23 26 15 22 13 14 26 24 13 High A 21 10 24 12 12 (MPa) 1.25 1.14 1.15 1.19 1.16 99.0 Pressure 1.24 1.00 1.08 730 290 270 580 160 620 (kg) 600 52 28 Weight Table 1. 173,000 97,650 258,000 127,500 336,000 135,500 235,000 170,000 87,600 210,000 97,600 111,000 58,600 59,900 117,500 B 707-300/400 B 737-200 ADVANCED B 720/720B B 737-200 LOW PRESS B 737-200 ADVANCED B 727-200 STANDARD 8 727-200 ADVANCED Aircraft B 727-100 B 737-100 B707-120 Type

Table 1, ACNs For Several Aircraft Types on Rigid and Flexible Pavements

SUBGRADES	Low	a	#1 19	82 28	92 27	30	72 25	52.	65 26	78 28	14	26 12	32
	Low	٥	37	62 22	21	23	20 N	39 16	47 21	58 22	36	21 10	82 26
FLEXIBLE PAVEMENT	Medium	a	33	51 20	58 19	20 20	45 18	32	40 18	84 19	30	66	73
FLEXIB	High	4	32 15	16 19	52 18	52 20	41	29 13	37 18	44 18	27	77	21
SUBCRADE	Low	a	42 20	68 25	76 24	76 25	60	14 19	54 23	64 42	13	25 12	92 29
MENT SUB	Low	ပ	19	23	99	23	53 19	38 16	46 19	202	35	22 10	83 25
RIGID PAVEMENT	Medium	В	39 ; 17 ;	49 19	55 17	55 18	18 16	32	38 16	46 17	30 10	9	72
	H1gh	¥	37	42 17	46 16	16 16	38 14	27	33 18	39 16	25	5 8	62 21
	ressure	(MPa)	1.34	1.32	1.30	1.30	1.40	1.17	1.31	1.31	1.12	0.88	1.26
	Tire Pre	psi	195	191	189	189	203	170	190	190	162	128	183
	 -	(kg)	61 460 31 480	341 560 162 390	379 200 155 220	379 200 164 650	318 880 147 720	109 320 59 380	143 790 78 930	159 760 80 920	95 708 40 370	55 960 31 800	186 880 78 700
	Weight	1b.	135,500 69,400	753,000 358,000	836,000 342,200	836,000 363,000	703,000 325,660	241,000 130,900	317,000 174,000	352,200 178,400	211,000 89,000	123,370 70,105	412,00r 173,500
	Aircraft	Type	в 737-300	В 747-100	B 747-200 B, C, F	В 747-300	B 747SP	B 757-200	B 767-200	B 767-200ER AND-300	Canadair CL 44	Caravelle 12	Concorde

Table 1. ACNs For Several Aircraft Types on Rigid and Flexible Pavements

Very	Lov	3	6th 24	31	38	60	75	83 23	87 24	34	19	942	50 24
ENT SUI	Low	د	53	27 10	8 <u>=</u>	∞ rv	61 16	67 17	18	£#	36	213	46 20
FLEXIBLE PAVEMENT SUBGRADES	Medium	-	45 16	23	13	v≖	51 15	56 16	59 16	28 13	32	38	19
FLEXIB	High	¥	15	98	. 25	# M	45 14	£ 5	52 15	26 12	82	36 18	39 18
RADE	Low	۵	60 22	27 13	37	- 20	69	73	78	34 17	19 0	7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	50 25
FINT SUBC	Low	٥	19	24 11	#£	6 −10	63	65 18	19	33	39	45 23	ħ2 6ħ
RIGID PAVEMENT SUBGRADE	Medium	æ	118 17	21 <u>,</u> 10	31	2	54 15	56 15	60 15	31 15	37	43 21	47
	High	4	11 15	9	29	9.#	9 4 1 14 1	11	50 14	28 14	35 16	41 20	45 21
, du li do du G	Source	(MPa)	1.28	0.54	99.0	0.31	1.30	1.29	1.34	1.05	1.17	1.17	1.27
oug out	IIre rre	psi	185	79	96	2±5	188	187	195	152	170	170	184
		(kg)	·115 666 54 685	61 235 31 435	70 305 34 170	11 430 7 765	148 781 59 526	160 121 62 851	162 389 64 107	49 442 · 25 789	55 388 29 337	63 957 35 571	68 266 35 629
	Weight	1b.	255,000 120,560	135,000	155,000	25,200	328,000 131,230	353,000 138,560	358,000 141,330	109,000	122,000	141,000	150,500
	Aircraft	Туре	Convair 990	C-130 B Military	C-130 H Military	DC-3	DC-8-55	DC-8-62/72	DC-8-63/73	DC-9-32	DC-9-51	MD-81/87	MD-82/88

able 1. ACNS For Several Aircraft Types on Rigid and Flexible Pavements

													
BGRADES	Low	2	# Z	36 36	100 36	97 32	101	106 33	# B	£1.	66	100	- 6
ENT SU	Lov	ပ	50 21	69 28	72 28	70 25	74 26	78 26	12 6	5 9	16 7	<u>-</u> e	9 6
FLEXIBLE PAVEMENT SUBGRADES	Medium	B	19 19	58 25	61 25	23	61 23	. E2	12 9	5 2	≖ •	7	in m
FLEXIB	High	Y	42 18	54	55 24	22	56 23	23	5 ឧ	6 0 #	= 2	ũο	rù or
SRADE	Low	Q	55 25	75 31	79 31	75 28	78 29	83 29	£ 7	12	81 9	81 01	7
HENT SUB	Low	ပ	53 24	64 27	67 27	85. 20.	67 25	25	<u>~</u>	72.0	£ 6	6 0	. 7
RIGID PAVEMENT SUBGRADE	Medium	B	51 22 :	5.th 2.th	56 24	53 21,	55 21	.59 21	12 6	2.9	15	36 8	3 0
	High	4	49 21	16 22	48 22	70 FE	116	14.6 2.0	±,	ნ.	# 9	بر 8	3
ssure		(MPa)	1,34	1.31	1.34	1.17	1.21	1.24	0.74	0.54	0.58	69.0	0.77
Tire Pressure		ps1 /	195	190	195	170	175	180	107	78	88	100	112
l l		(kg)	68 266 36 230	200 942 105 279	207 746 105 279	253 105 120 742	260 816 124 058	268 981 124 058	19 505 11 998	19 777 11 879	29 484 15 650	29 484 16 550	10 600 5 683
Weight		1b.	161,000 79,873	443,000 232,100	458,000 -232,100	558,000 266,190	575,000 273,500	593,000 273,500	43,000	43,589 26,181	65,000 34,500	65,000 36,485	23,370 12,530
	Aircraft	Type	MD-83	DC-10-10	DC-10-10	DC-10-30 -40	DC-10-30 -40	DC-10-30 -40	DCH 7 (Dash 7)	Fokker 27 MK 500	Fokker 28 MK 1000 LTP	Fokker 28 MK 1000 HTP	HS 125-400

le 1. ACNs For Several Aircraft Types on Rigid and Flexible Pavements

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SUBGRADES	104	۵	60 M	13	76 23	35	36	104 36	32 15	36 16	36 16	77
DS LN3	row.	ပ		11	61 18	#5 53	72 28	77 28	27 12	31 13	31	61 21
FLEXIBLE PAVEMENT	Medium	8	9 60	ev fiv	52 17	53	9 5 7 8	63 26	24 11	28 12	28 12	50 18
FLEXIB	High	Y	ان در م	60 27	16	7 F	233	. 56 24	23 10	26	26 11	88 17
GRADE	Low	٥	6 0 M	12	21	71 35	37	82 37	39	## 6 #	44 23	65 23
MENT SUB	Low	ی	~ m	, <u> </u>	19	61 29	30	30	37	42 18	42 ·	56 20
RIGID PAVEMENT SUBGRADE	Med 1 um	A	⊱ m	. E w	# <u>7</u>	45 45	54 25	57 25	34 16	39	40 20	116 17
	High	4	- 6	5.0	17	. 43 . 21	45 23	23	32	37	37	38 16
ssure		(MPa)	0.83	0.59	1.65	1.24	1.21	1.27	1.03	1.07	1.14	1.01
Tire Pressure		psi	120	98	239	180	175	184	149	155	165	147
<u>.</u>		(kg.)	11 340 5 683	21 092 12 183	161 570 66 400	195 955 108 864	212 285 110 264	225 889 108 925	61 160 33 203	65 998 33 980	68 266 39 060	151 953 71 940
Weight	- 1	1b.	25,000 12,530	46,500	356,200 146,385	432,000	468,000 243,133	498,000 240,139	134,835	145,500	150,500 86,110	335,000 158,600
	Aircraft	Type	HS 125-600	HS 748	ILYUSHIN IL-62	L1011-1	L1011-100 and 200	L1011-500	Trident 1E	Trident 2E	Trident 3	Vickers VC10-1150

determination of the PCN. Using aircraft evaluation (U) means the PCN was determined by selecting the highest ACN among the aircraft currently using the facility and not causing pavement distress. No technical input is required for the using aircraft evaluation method. PCN values computed from allowable loads shown on FAA Form 5010-1, Airport Master Record, should be considered technical evaluations. Publication of a using aircraft evaluation on the FAA Form 5010-1 is permitted only by mutual agreement between the airport owner and the FAA.

- 14. <u>COMPUTATION OF PCN NUMERICAL VALUES</u>. Procedures for the computation of PCN numerical values are presented in two different categories—heavy load pavements, intended to support aircraft weighing 30,000 pounds (13 000 kg) or more, and light load pavements, intended to support aircraft weighing between 29,999 pounds (13 000 kg) and 12,500 pounds (5 700 kg). These categories were chosen to be consistent with FAA pavement design and evaluation standards.
- a. Heavy Load Pavements. The computation of PCN numerical values is designed to require a minimum number of inputs. Charts have been developed which require input for subgrade strength category and allowable gross weight. With these two parameters, a PCN numerical value can be obtained. Charts to compute PCN values for single, dual, and dual-tandem landing gear are shown in figures 2-1 through 2-6. The single, dual, and dual-tandem ratings are for generalized landing gear configurations and do not represent specific aircraft. A conversion for double-dual-tandem landing gear was not prepared because this rating refers to a specific aircraft, the Boeing 747. In the generalized landing gear configurations, certain assumptions are made, i.e., all aircraft are assumed to have 95 percent of the gross weight carried by the main gear assembly and the nose gear assembly is assumed to carry 5 percent of the gross weight of the aircraft. Other assumed characteristics are discussed in the following subparagraphs.
- (1) Single Wheel. Table 2-4 shows the characteristics which are assumed for the main landing gear assembly.

Gro	ss Weight	. •	Tire P	ressure
lbs.	kg		psi	MPa
30,000	13 600		75	0.52
45,000	20 400		90	0.62
60,000	27 200		105	0.73
75,000	34 000		120	0.83

TABLE 2-4. SINGLE WHEEL ASSEMBLY

Using the above assumptions, charts that convert single-wheel allowable gross weight to PCN numerical values, for both flexible and rigid pavements, are shown in figures 2-1 and 2-2.

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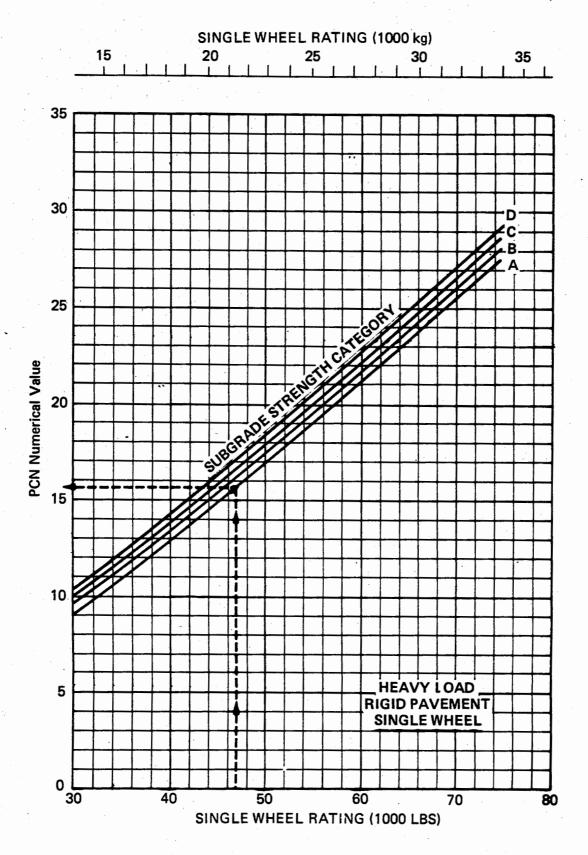


Figure 2-2. PCN Numerical Values for Single-Wheel

Head Rating-Heavy Load Rigid Pavement

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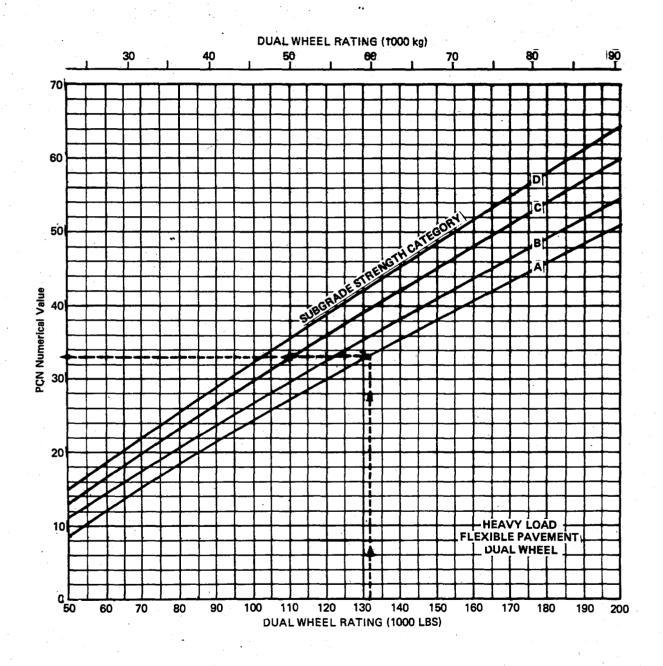


Figure 2-3. PCN Numerical Values for Dual-Wheel Load Rating--Heavy Load Flexible Pavement

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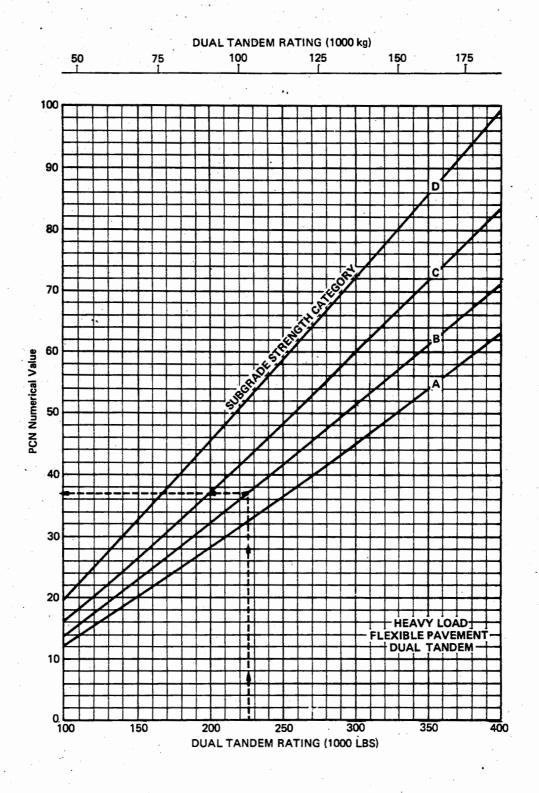


Figure 2-5. PCN Numerical Values for Dual-Tandem Load Rating-Heavy Load Flexible Pavement

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